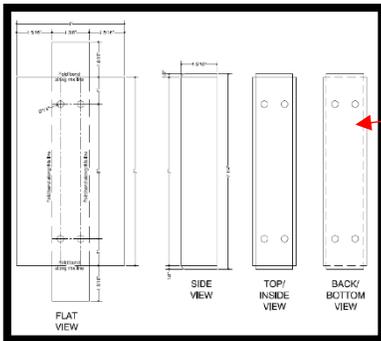


Note: Your product has been shipped with the hardware and manufactured parts to complete the following steps.

Step 1: Start by making sure all manufactured parts are accounted for in the custom wood crate. A representation of all manufactured parts can be found on either the Order/Acceptance Form or the production ready drawing.

Step 2: Locate the ledger board, this will be the first manufactured part installed to the pre-existing structure. The ledger board contains pre-installed “flush mount brackets” for the attachment process of the rafters (step 3). Utilizing the installers provided hardware secure the ledger board to pre-existing structure, by way of the four internal holes within the flush mount brackets.

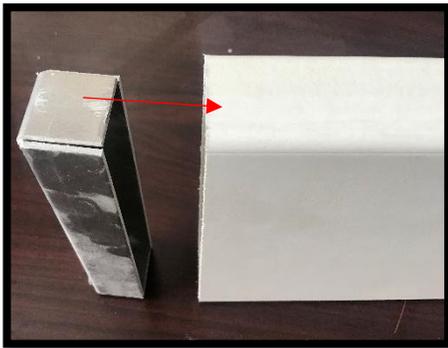


Utilizing hardware chosen & provided by the installer based on the outer surface material type and condition of the existing structure, mount the ledger board to by way of the four holes within the flush mount bracket. Screws should be selected based upon the material type of the existing structure wall such as tap-cons for masonry, brick or stucco in minimum lengths of 5". Wood screws should be long enough to pass through the outer cladding such as wood or vinyl siding and into studs (wood blocking may be placed between studs if necessary to secure the screws)



(*Note: ArborsDirect® does not supply the attachment hardware to secure the ledger board to the pre-existing structure)

Step 3: Now that the ledger board is attached, locate the nominal 2" x 8" rafter beams. The overall length of the trellis/eyebrow will determine the quantity of the rafter parts. There should be an equal amount of flush mount brackets on the ledger board to receive all of the rafters. Slide the open rafter end over the flush mount bracket.



Step 4: Within the hardware provided, there are two ways to secure the rafters to the flush mount brackets. Utilizing either the 3/8" hex head stainless steel screws or the pop rivets (preferred), screw in or pop rivet the rafter to the flush mount bracket on either opposite sides of the rafter.



Step 5: After the rafters are secured to the ledger board via the flush mount brackets, it is time to attach the nominal 2" x 2" purlin. Our manufacturing team has marked the top of the rafters where the purlin are equally spaced (reference drawings for exact measurements). Utilizing the provided 2.5" stainless steel self-tapping purlin screws, secure the purlin to the top of each rafter, driving screws down through the purlin into the top of the rafter.



Step 6: Your trellis/eyebrow installation is now complete. Final touch ups can be made with the provided quart of paint. If you have any questions or should require additional assistance to complete the installation, please feel free to contact us at 1-800-930-7495 or email sales@arborsdirect.com

Thank you for your business!

Additional overview of assembly process depicted below only for further reference.

